

Cubic Ink® – Clear 502

Transparent material with customized refractive index

Tensile Properties (DIN EN ISO 527)	Value¹	Unit
Ultimate Tensile Strength	25	MPa
Tensile Modulus	1200	MPa
Elongation at Break	10	%
Hardness Properties (DIN ISO 7619-1)		
Shore D hardness	78	
Print Appearance / Color		
Available in transparent, cyan, magenta, yellow, black, white and grey. More colors on request.		
Compatibility		
Compatible with the Cubic Ink material portfolio.		
Storage		
6-9 month when stored in the closed container at room temperature in the dark.		

¹Properties with post-processing. Measurement of samples 3 days after printing and storage at 23 °C. All material properties can vary with printer, print settings, object orientation, part geometry and age of sample.